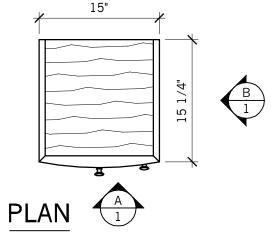
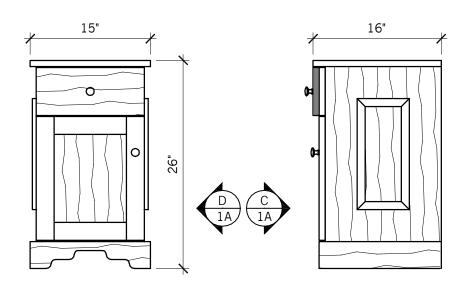
SkilsUSA

CALIFORNIA STATE CONTEST

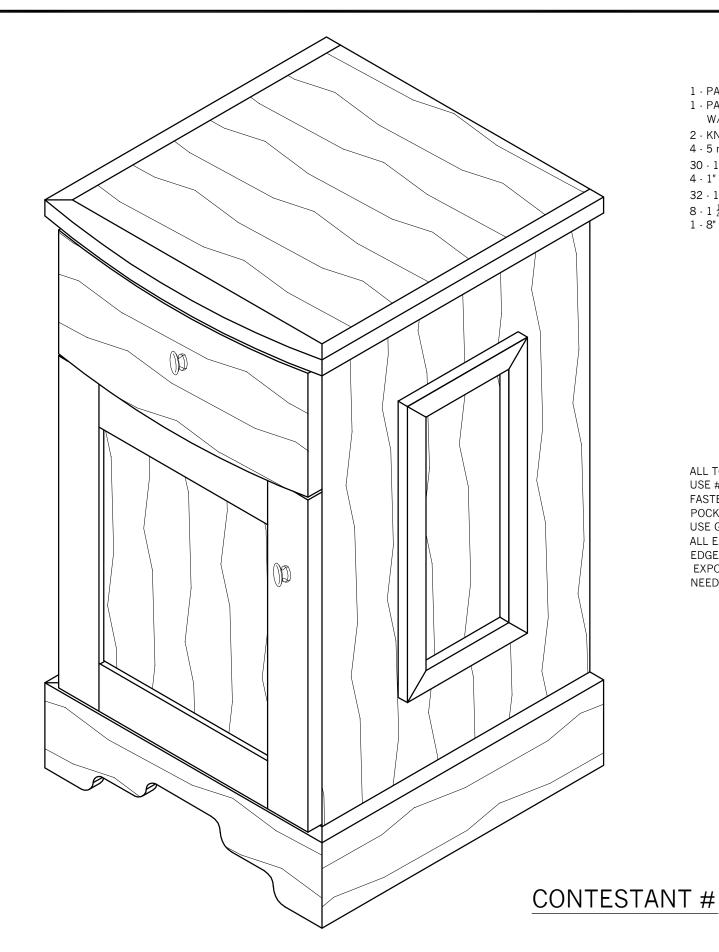


SCALE: 1"=1'-0"









HARDWARE:

- 1 PAIR OF BLUM TANDEM DRAWER SLIDES
- 1 PAIR OF BLUM FULL-OVERLAY HINGES
 W/ PLATES
- 2 · KNOBS (1 · 2" SCREW & 1 · 1 $\frac{1}{4}$ " SCREW)
- 4 5 mm SHELF PINS
- 30 1 ½" BRADS (BACK & DRAWER)
- 4 1" DRAWER FRONT SCREWS (DRAWER)
- 32 1 $\frac{1}{4}$ " FACE FRAME SCREWS (CARCASE)
- $8 \cdot 1^{\frac{1}{4}}$ FLATHEAD SCREWS (TOP)
- 1 8" STRIP OF DOUBLE STICK TAPE (FRONT)

SPECIAL NOTES:

ALL TOLERANCES TO BE $\pm \frac{1}{32}$ " USE #20 BISCUITS FOR ALIGNMENT FASTEN ALL CARCASE PARTS WITH POCKET HOLE SCREWS USE GLUE AT ALL JOINERY ALL EXPOSED EDGES NEED TO BE EDGEBANDED WITH IRON-ON VENEER EXPOSED EDGES AT BACK OF CABINET NEED NOT BE EDGEBANDED



WOOD CABINET

DATE: APRIL COMPETITION DATE: 2015

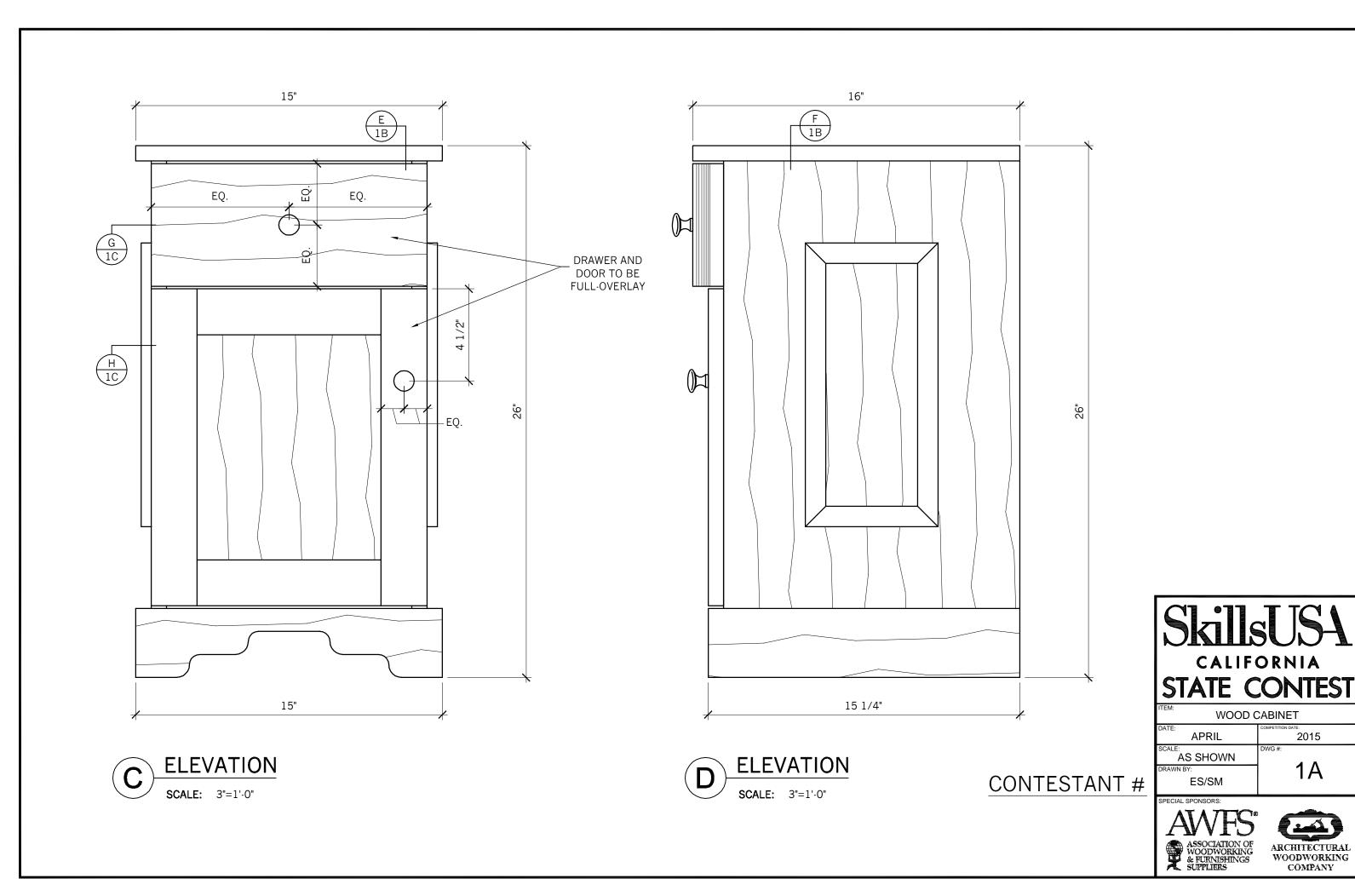
SCALE: AS SHOWN

DRAWN BY: ES/SM



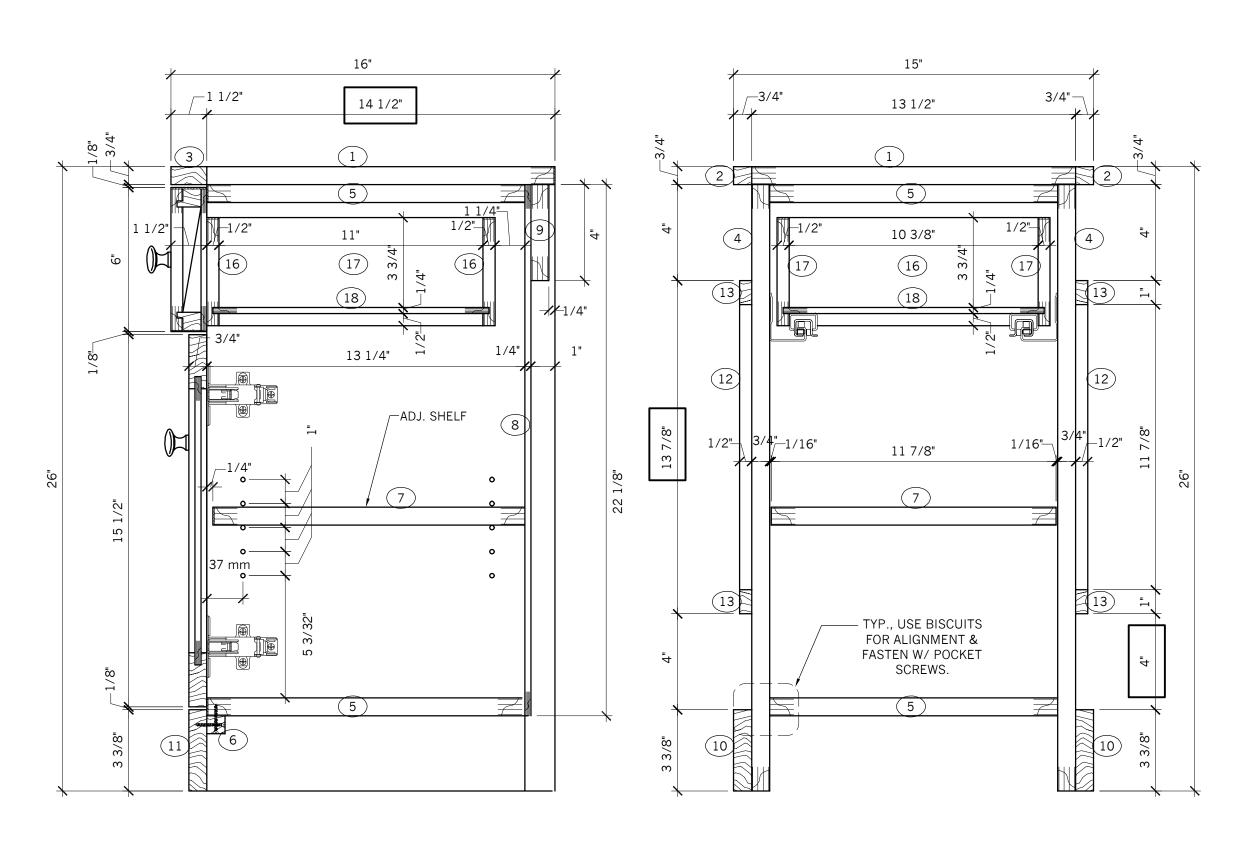






2015

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CONTESTANT #

SkillsUSA CALIFORNIA STATE CONTEST

TEM: WOOD CABINET

DATE: APRIL COMPETITION DATE: 2015

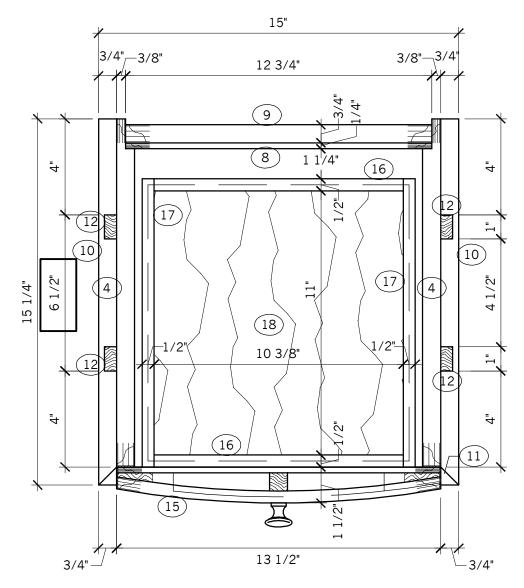
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DRAWN BY: ES/SM

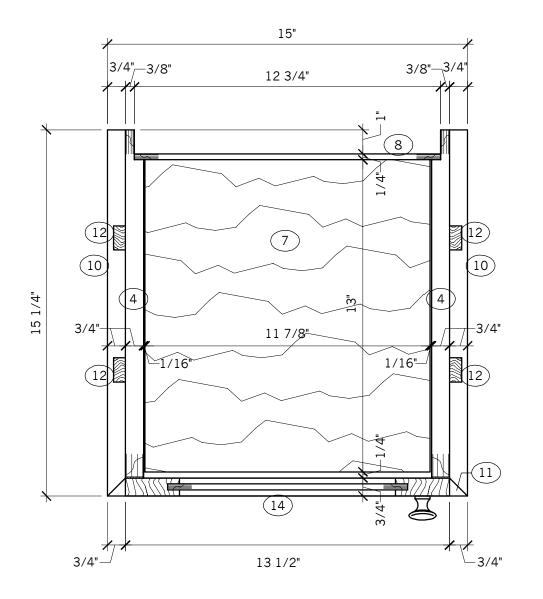
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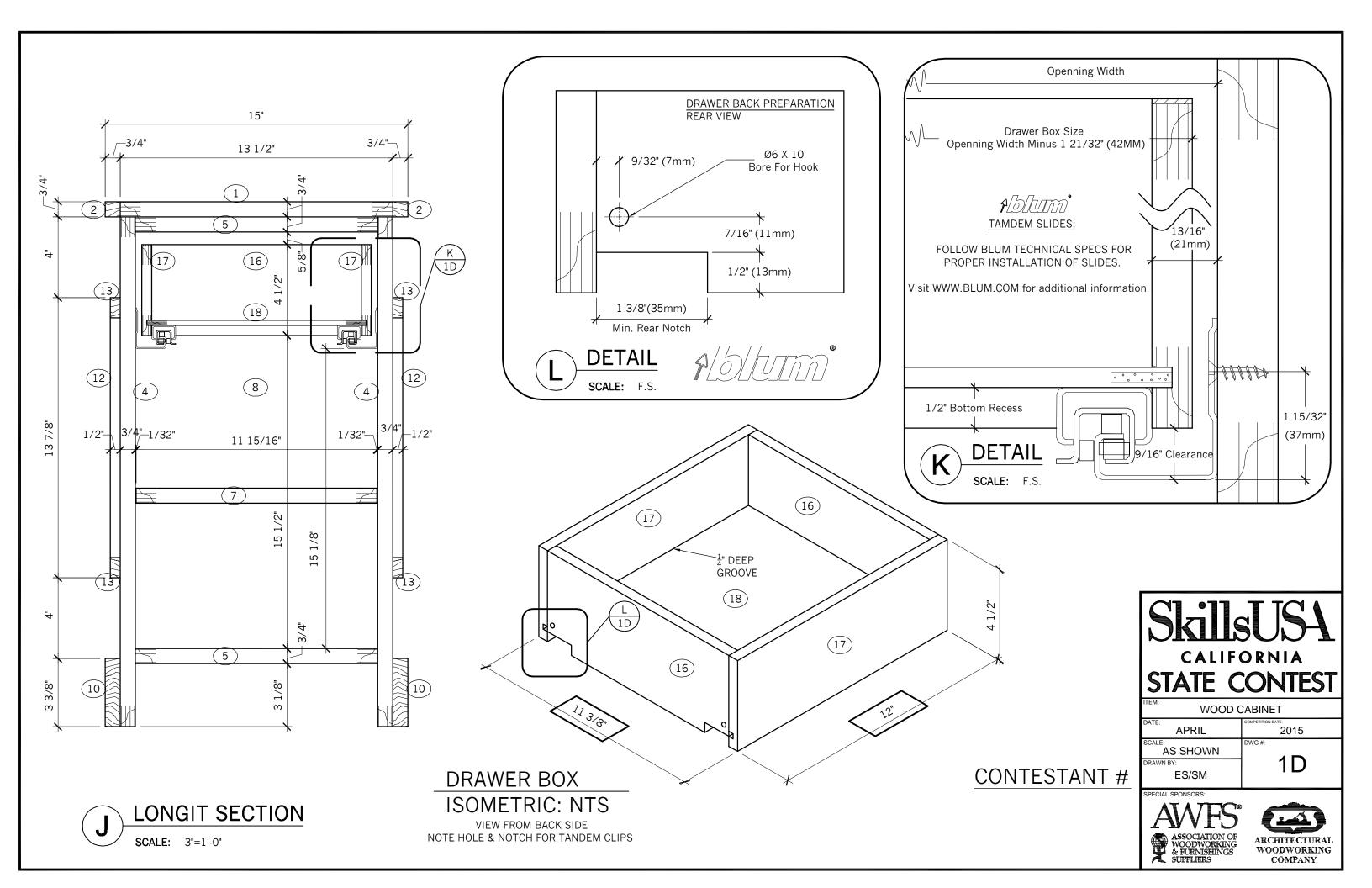
CONTESTANT #



ITEM: WOOD (CABINET
DATE:	COMPETITION DATE:
APRIL	2015
SCALE: AS SHOWN	DWG #:
DRAWN BY:	1 1C
ES/SM	







CONTESTANT

BILL OF MATERIALS

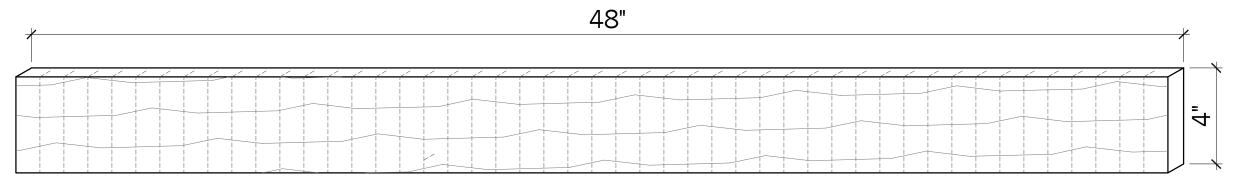
NOTES:

#	QTY	DESCRIPTION	MATERIAL	THICKNESS	WIDTH	LENGTH	NOTES
1	1	Тор	Red Oak Ply	<u>3</u> n 4			
2	2	Side Edging	Solid Red Oak	<u>3</u> n	<u>3</u> ,,	15 ½"	Miter 1 Short
3	1	Front Edging	Solid Red Oak	<u>3</u> ,,	1 ½"		Miter 2 Short
4	2	Ends	Red Oak Ply	<u>3</u> ,,			Rab. 1 Long
5	2	Sub-Top/Deck	Red Oak Ply	<u>3</u> 11		12"	Edge 1 Long
6	1	Cleat	Solid Oak	<u>3</u> n	<u>3</u> 4	12"	
7	1	Adj. Shelf	Red Oak Ply	3 ₁₁	13"		Edge 1 Long
8	1	Back	Red Oak Ply	<u>1</u> "			
9	1	Cabinet Cleat	Red Oak Ply	<u>3</u> 11		4"	
10	2	Side Base	Solid Oak	<u>3</u> n	3 <u>3</u> "		Miter 1 Short
11	1	Front Base	Solid Oak	<u>3</u> "	3 <u>3</u> "		Miter 2 Short
12	4	Vert. Molding	Solid Oak	<u>1</u> "	1"		Miter 2 Short
13	4	Horiz. Molding	Solid Oak	<u>1</u> "	1"		Miter 2 Short
14	1	Door	Solid Oak	<u>3</u> "	13 ½"	15 ½"	Bore for Hinges
15	1	Drawer Front	Red Oak Ply	1 ½"	6"	13 ½"	Edge All 4 Sides
16	2	Drawer F&B	Red Oak Ply	<u>1</u> "	4 ½"		Groove 1 Long
17	2	Drawer Sides	Red Oak Ply	<u>1</u> "	4 ½"		Groove 1 Long
18	1	Drawer Bottom	Red Oak Ply	<u>1</u> "		11 ½"	

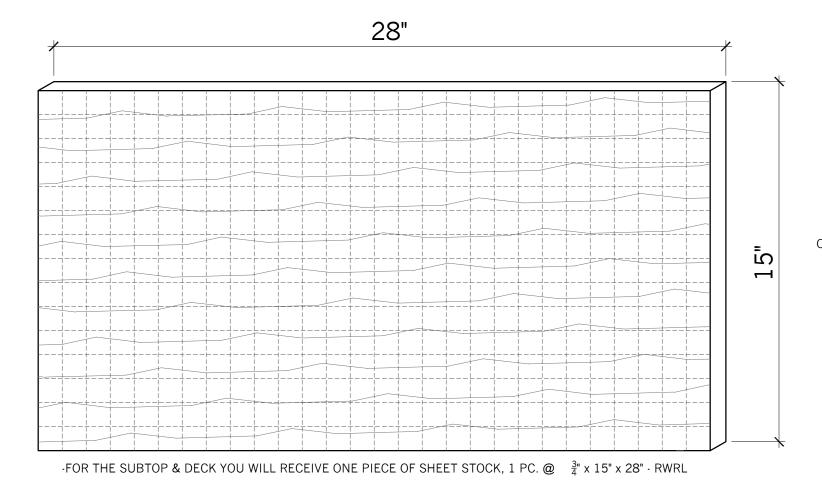
FILL IN OPEN CELLS (5 POINTS EACH)



-FOR THE DRAWER BOX YOU WILL RECEIVE ONE PIECE OF SHEET STOCK WITH GROOVE, 1 PC. @ $\frac{1}{2}$ " x 4 $\frac{1}{2}$ " x 60" - RL



-FOR THE BASE YOU WILL RECEIVE ONE PIECE OF SOLID STOCK, 1 PC. @ $\frac{3}{4}$ " x 4" x 48" - RL



MATERIAL LAYOUT INSTRUCTIONS

Once you've completed your Bill of Materials, lay out your parts on the corresponding material by drawing a line vertically and/or horizontally to indicate saw cut.

The Base drawing will require a diagonal line to indicate a miter.

This portion of the competition is worth 150 of 1000 points.

Note: Each square is scaled to 1" Squared.

CONTESTANT #





