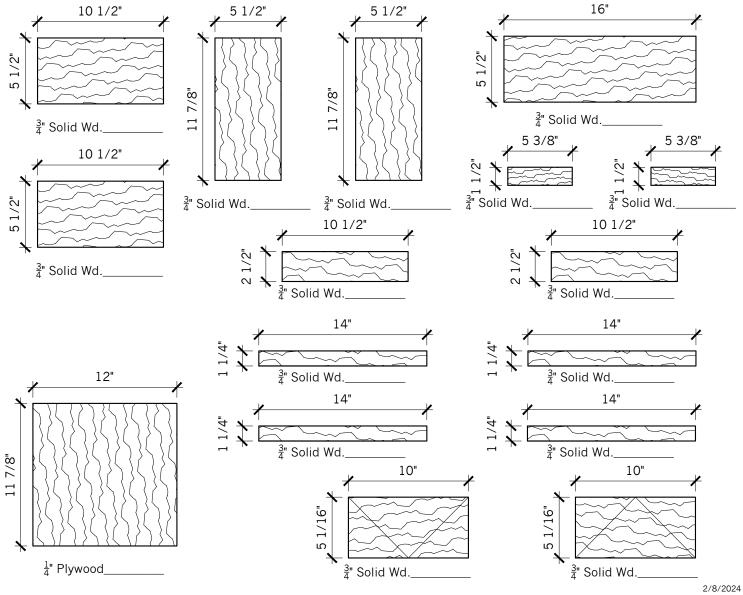
## GENERAL INSTRUCTIONS

CONTESTANT #

- 1.) Procure material listed in contest guidelines.
- 2.) Cut parts listed below from the solid and plywood stock. 1 part each!
- 3.) Use open cell to identify your parts (i.e. #1, #2, #3, "A", "B", "C", etc.)
- 4.) Have your cut solid stock and hardware ready for live contest.

ALL DIMENSIONS HAVE A  $\frac{1}{32}$ "± TOLERANCE



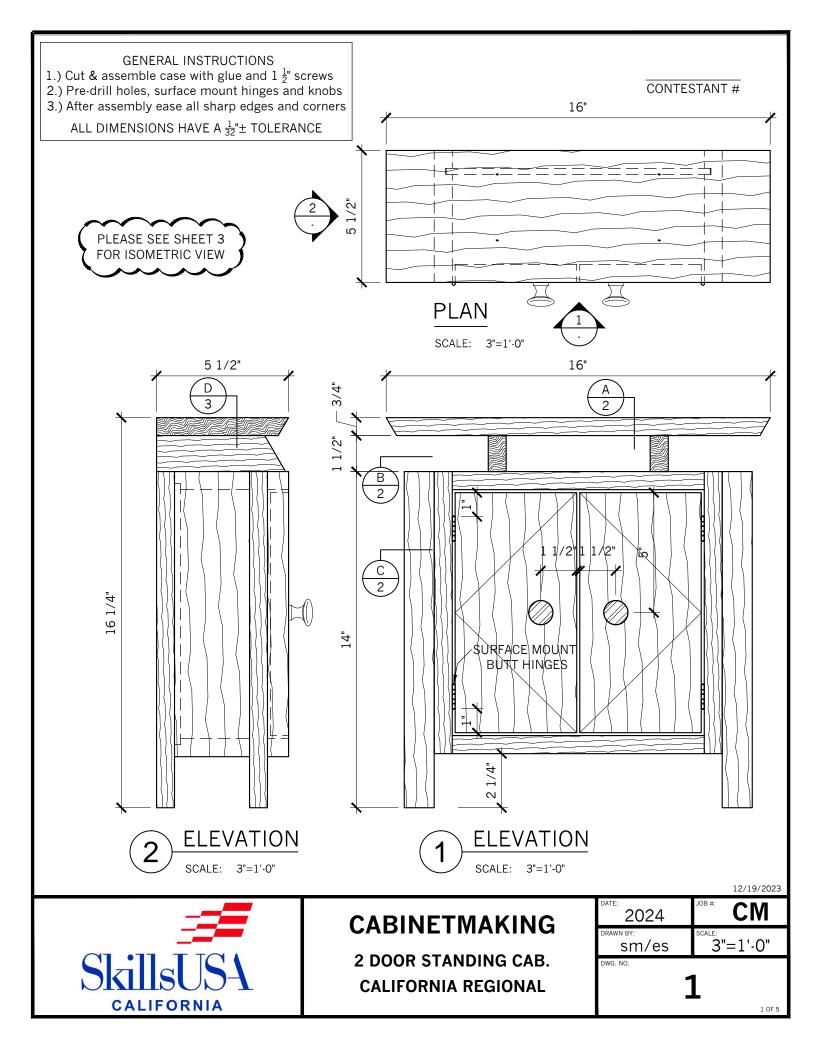


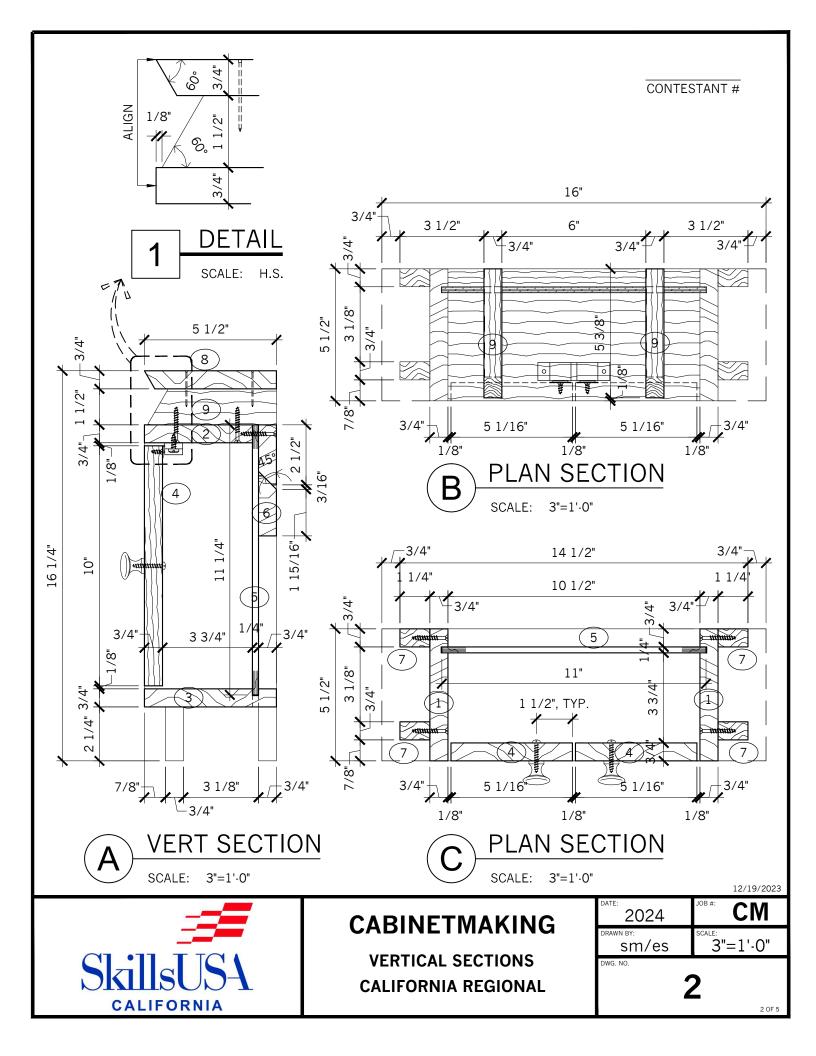
### **CABINETMAKING**

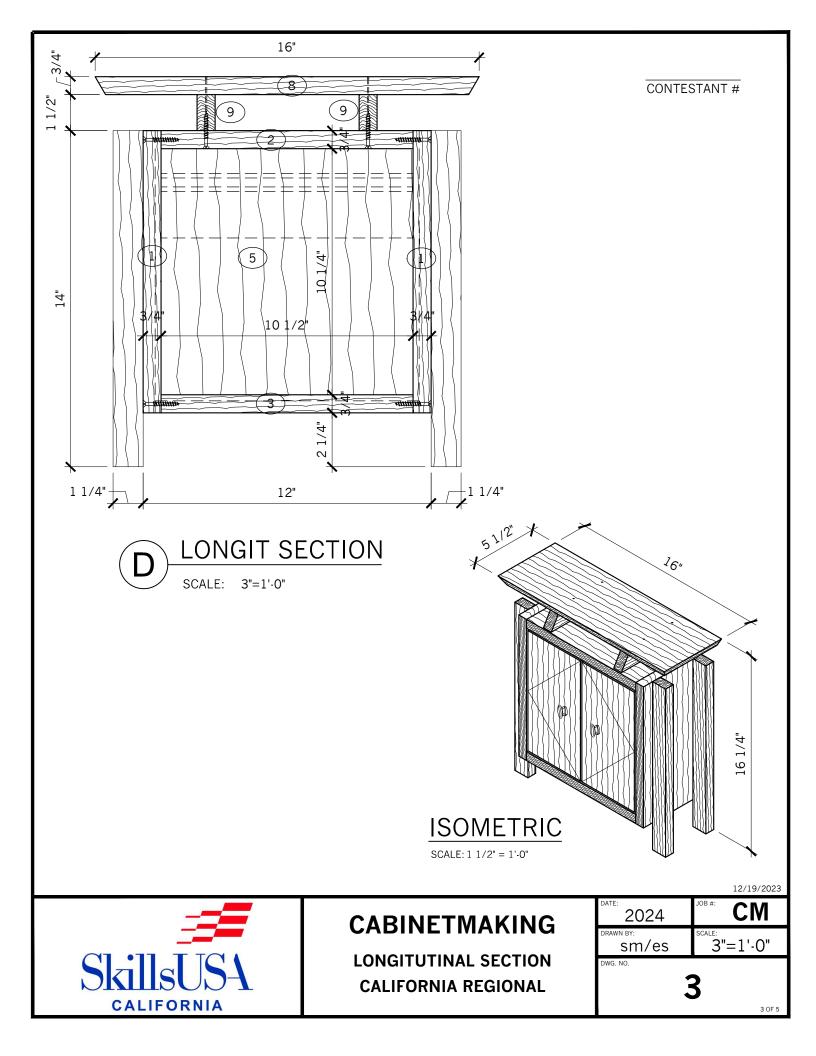
CALIFORNIA REGIONAL PROJECT PREPARATION

|   | DATE: 2024         | JOB #: CM |
|---|--------------------|-----------|
|   | orawn by:<br>sm/es | 3"=1'-0"  |
| ı | DWG. NO.           |           |

**PARTS** 







CONTESTANT #

# BILL OF MATERIALS

| #  | QTY | DESCRIPTION  | MATERIAL            | THICKNESS       | WIDTH    | LENGTH | NOTES  |
|----|-----|--------------|---------------------|-----------------|----------|--------|--|
| 1  |     | Case End     | Solid Stock         | <u>3</u> "      | 5 ½"     |        |  |
| 2  | 1   | Case Top     | Solid Stock         | <u>3</u> "      | 4 ½"     |        |  |
| 3  | 1   | Case Bottom  | Solid Stock         | <u>3</u> "<br>4 | 5 ½"     |        | Groove for back                              |
| 4  | 2   | Door         | Solid Stock         | <u>3</u> "      |          |        | Drill hole for knob                          |
| 5  |     | Back         | Sheet Stock         | <u>1</u> "      |          | 11 ½"  |  |
| 6  |     | Hook Cleat   | Solid Stock         | <u>3</u> "      | 2 ½"     |        | Miter one long (pair-set)                    |
| 7  | 4   | Leg          | Solid Stock         | <u>3</u> "<br>4 | 1 ½"     |        |  |
| 8  | 1   | Тор          | Solid Stock         | <u>3</u> "      |          | 16"    | Bevel end and front edges                    |
| 9  |     | Top Spacer   | Solid Stock         | <u>3</u> "      | 1 ½"     |        | Miter one end                                |
| 10 | 1   | Mag. Catch   | Richeliew           | <u>1</u> "      | <u>3</u> | 3"     | LOWE'S Item #1175606<br>Model #BP659190U     |
| 11 | 4   | Butt Hinges  | Gatehouse           | <u>1</u> "      | 1"       | 2"     | LOWE'S Item #352943<br>Model #S841-552       |
| 12 | 2   | Cabinet Knob | Brainerd<br>Rowland | N/A             | 1 ½"     | N/A    | LOWE'S Item #362799<br>Model #P10512V-BIR-C7 |

NOTE: MAY USE EQUIVALENT HARDWARE

NO POINT DEDUCTION ON HARDWARE

NOTES:

#### BILL OF MATERIAL INSTRUCTIONS

In this phase of the competition you will have to look at Sheets 1, 2 & 3. You will have to calculate some dimensions while others are given.

This portion of the competition is worth 85 of 1000 points.

ALL DIMENSIONS HAVE A  $\pm \frac{1}{32}$ " TOLERANCE

12/19/2023

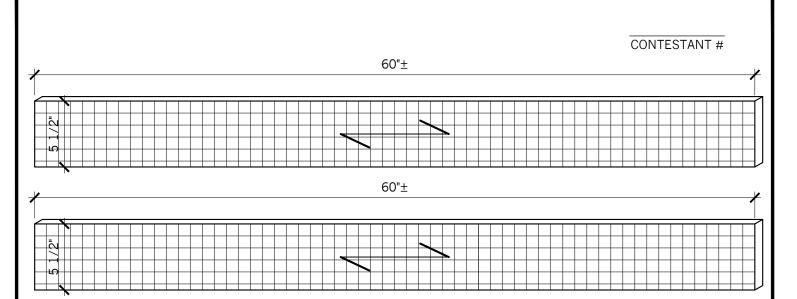


#### **CABINETMAKING**

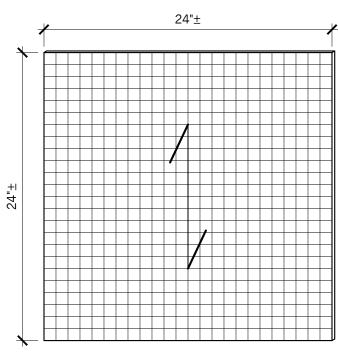
BILL OF MATERIALS

CALIFORNIA REGIONAL

| 2024     | CM         |
|----------|------------|
| sm/es    | SCALE: NTS |
| DWG. NO. | 4 OF 5     |



YOU WILL RECEIVE ONE PIECE OF SOLID STOCK 1 @  $\frac{3}{4}$ " x 5  $\frac{1}{2}$ "  $\pm$  x 120"  $\pm$  (CUT IN HALF)



-YOU WILL RECEIVE ONE PIECE OF SHEET STOCK 1 @  $\frac{1}{4}$ " x 24" $\pm$  x 24" $\pm$ 

#### MATERIAL LAYOUT INSTRUCTIONS

Once you've completed your Bill of Materials, lay out your parts on the corresponding material by drawing a line vertically and/or horizontally to represent the part. Hint: Label your part with Item #, Description or Size; sketch any details the part may have. This portion of the competition is worth 150 of 1000 points.

Note: Each square is scaled to 1" Squared.

12/19/2023



#### **CABINETMAKING**

MATERIAL LAYOUT
CALIFORNIA REGIONAL

| 2024                                    | JOB #: CM |  |  |  |  |  |
|---|-----------|--|--|--|--|--|
| DRAWN BY:                               | SCALE:    |  |  |  |  |  |
| smes                                    | 3"=1'-0"  |  |  |  |  |  |
| DWG. NO.                                |           |  |  |  |  |  |
| 5 |           |  |  |  |  |  |